

- Extra Långa Borrar

A125 • Erittäin pitkät porat

- Ekstra Lange Bor
- Ekstra Lange Bor


Blank under 2,2 mm, 5/64"
Halkaisijat < 2,2 mm, 5/64": -kirkkaita
Blank under $2,2 \mathrm{~mm}, 5 / 64^{\prime \prime}$
Blank under 2,2 mm, 5/64"

\section*{A125 - 1.11 .2 \\  | 6.4 | 7.1 | 7.2 | 7.3 | 7.4 | 8.1 | 8.2 | 8.3 | 9.1 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |}


1.40-1"

| $d_{1}$ Øh ${ }_{8}$ Inch | $d_{1}$ $\boldsymbol{\sigma}_{8}$ mm | $d_{1}$ decimal Inch | $I_{2}$ mm | $I_{1}$ <br> mm | A125 |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1.40 | 0.0551 | 100 | 160 | A1251.4X160 |
|  | 1.50 | 0.0591 | 80 | 125 | A1251.5X125 |
|  | 1.50 | 0.0591 | 100 | 160 | A1251.5X160 |
| 1/16 | 1.59 | 0.0626 | 80 | 125 | A1251/16X125 |
| 1/16 | 1.59 | 0.0626 | 100 | 160 | A1251/16X160 |
|  | 1.80 | 0.0709 | 100 | 160 | A1251.8X160 |
| 5/64 | 1.98 | 0.0780 | 80 | 125 | A1255/64X125 |
| 5/64 | 1.98 | 0.0780 | 100 | 160 | A1255/64X160 |
|  | 2.00 | 0.0787 | 80 | 125 | A1252.0X125 |
|  | 2.00 | 0.0787 | 100 | 160 | A1252.0X160 |
|  | 2.20 | 0.0866 | 100 | 160 | A1252.2X160 |
| 3/32 | 2.38 | 0.0937 | 80 | 125 | A1253/32X125 |
| 3/32 | 2.38 | 0.0937 | 100 | 160 | A1253/32X160 |
|  | 2.50 | 0.0984 | 80 | 125 | A1252.5X125 |
|  | 2.50 | 0.0984 | 100 | 160 | A1252.5X160 |
| 7/64 | 2.78 | 0.1094 | 80 | 125 | A1257/64X125 |
| 7/64 | 2.78 | 0.1094 | 100 | 160 | A1257/64X160 |
|  | 3.00 | 0.1181 | 100 | 160 | A1253.0X160 |
|  | 3.00 | 0.1181 | 150 | 200 | A1253.0X200 |
|  | 3.00 | 0.1181 | 200 | 250 | A1253.0X250 |
| 1/8 | 3.18 | 0.1252 | 100 | 160 | A1251/8X160 |
| 1/8 | 3.18 | 0.1252 | 150 | 200 | A1251/8X200 |
| 1/8 | 3.18 | 0.1252 | 200 | 250 | A1251/8X250 |
| 1/8 | 3.18 | 0.1252 | 250 | 310 | A1251/8X315 |
|  | 3.30 | 0.1299 | 100 | 160 | A1253.3X160 |
|  | 3.50 | 0.1378 | 100 | 160 | A1253.5X160 |
|  | 3.50 | 0.1378 | 150 | 200 | A1253.5X200 |
|  | 3.50 | 0.1378 | 200 | 250 | A1253.5X250 |
| 9/64 | 3.57 | 0.1406 | 100 | 160 | A1259/64X160 |
| 9/64 | 3.57 | 0.1406 | 150 | 200 | A1259/64X200 |
| 9/64 | 3.57 | 0.1406 | 250 | 310 | A1259/64X315 |
| 5/32 | 3.97 | 0.1563 | 100 | 160 | A1255/32X160 |


| $d_{1}$ Øh $_{8}$ Inch | $d_{1}$ Øh ${ }_{8}$ mm | $d_{1}$ decimal Inch | $I_{2}$ mm | mm | A125 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 5/32 | 3.97 | 0.1563 | 150 | 200 | A1255/32X200 |
| 5/32 | 3.97 | 0.1563 | 200 | 250 | A1255/32X250 |
| 5/32 | 3.97 | 0.1563 | 250 | 310 | A1255/32X315 |
|  | 4.00 | 0.1575 | 100 | 160 | A1254.0X160 |
|  | 4.00 | 0.1575 | 150 | 200 | A1254.0X200 |
|  | 4.00 | 0.1575 | 200 | 250 | A1254.0X250 |
|  | 4.00 | 0.1575 | 250 | 310 | A1254.0X315 |
| 11/64 | 4.37 | 0.1720 | 100 | 160 | A12511/64X160 |
| 11/64 | 4.37 | 0.1720 | 150 | 200 | A12511/64X200 |
| 11/64 | 4.37 | 0.1720 | 250 | 310 | A12511/64X315 |
|  | 4.50 | 0.1772 | 100 | 160 | A1254.5X160 |
|  | 4.50 | 0.1772 | 150 | 200 | A1254.5X200 |
|  | 4.50 | 0.1772 | 200 | 250 | A1254.5X250 |
|  | 4.50 | 0.1772 | 250 | 310 | A1254.5X315 |
| 3/16 | 4.76 | 0.1874 | 100 | 160 | A1253/16X160 |
| 3/16 | 4.76 | 0.1874 | 150 | 200 | A1253/16X200 |
| 3/16 | 4.76 | 0.1874 | 200 | 250 | A1253/16X250 |
| 3/16 | 4.76 | 0.1874 | 250 | 310 | A1253/16X315 |
| 3/16 | 4.76 | 0.1874 | 300 | 400 | A1253/16X400 |
|  | 5.00 | 0.1969 | 100 | 160 | A1255.0X160 |
|  | 5.00 | 0.1969 | 150 | 200 | A1255.0X200 |
|  | 5.00 | 0.1969 | 200 | 250 | A1255.0X250 |
|  | 5.00 | 0.1969 | 250 | 310 | A1255.0X315 |
|  | 5.00 | 0.1969 | 300 | 400 | A1255.0X400 |
| 13/64 | 5.16 | 0.2031 | 150 | 200 | A12513/64X200 |
| 13/64 | 5.16 | 0.2031 | 200 | 250 | A12513/64X250 |
| 13/64 | 5.16 | 0.2031 | 250 | 310 | A12513/64X315 |
|  | 5.50 | 0.2165 | 150 | 200 | A1255.5X200 |
|  | 5.50 | 0.2165 | 200 | 250 | A1255.5X250 |
|  | 5.50 | 0.2165 | 250 | 310 | A1255.5X315 |
| 7/32 | 5.56 | 0.2189 | 150 | 200 | A1257/32X200 |
| 7/32 | 5.56 | 0.2189 | 200 | 250 | A1257/32 250 |
| 7/32 | 5.56 | 0.2189 | 250 | 310 | A1257/32X315 |
| 15/64 | 5.95 | 0.2343 | 150 | 200 | A12515/64X200 |
| 15/64 | 5.95 | 0.2343 | 200 | 250 | A12515/64X250 |
| 15/64 | 5.95 | 0.2343 | 250 | 310 | A12515/64X315 |
|  | 6.00 | 0.2362 | 150 | 200 | A1256.0X200 |
|  | 6.00 | 0.2362 | 200 | 250 | A1256.0X250 |
|  | 6.00 | 0.2362 | 250 | 310 | A1256.0X315 |
|  | 6.00 | 0.2362 | 300 | 400 | A1256.0X400 |
| 1/4 | 6.35 | 0.2500 | 150 | 200 | A1251/4X200 |
| 1/4 | 6.35 | 0.2500 | 200 | 250 | A1251/4X250 |
| 1/4 | 6.35 | 0.2500 | 250 | 310 | A1251/4X315 |
| 1/4 | 6.35 | 0.2500 | 300 | 400 | A1251/4X400 |
| 1/4 | 6.35 | 0.2500 | 400 | 460 | A1251/4X500 |
|  | 6.50 | 0.2559 | 150 | 200 | A1256.5X200 |
|  | 6.50 | 0.2559 | 200 | 250 | A1256.5X250 |
|  | 6.50 | 0.2559 | 250 | 310 | A1256.5X315 |
| 17/64 | 6.75 | 0.2657 | 150 | 200 | A12517/64X200 |
| $17 / 64$ | 6.75 | 0.2657 | 200 | 250 | A12517/64X250 |
| 17/64 | 6.75 | 0.2657 | 400 | 460 | A12517/64X500 |
|  | 7.00 | 0.2756 | 150 | 200 | A1257.0X200 |
|  | 7.00 | 0.2756 | 200 | 250 | A1257.0X250 |
|  | 7.00 | 0.2756 | 250 | 310 | A1257.0X315 |
| 9/32 | 7.14 | 0.2811 | 150 | 200 | A1259/32X200 |
| 9/32 | 7.14 | 0.2811 | 200 | 250 | A1259/32X250 |
| 9/32 | 7.14 | 0.2811 | 250 | 310 | A1259/32 $\times 315$ |
| 9/32 | 7.14 | 0.2811 | 400 | 460 | A1259/32X500 |
|  | 7.50 | 0.2953 | 150 | 200 | A1257.5X200 |
|  | 7.50 | 0.2953 | 200 | 250 | A1257.5×250 |
|  | 7.50 | 0.2953 | 250 | 310 | A1257.5X315 |
| 19/64 | 7.54 | 0.2969 | 250 | 310 | A12519/64X315 |
| 19/64 | 7.54 | 0.2969 | 400 | 460 | A12519/64X500 |
| 5/16 | 7.94 | 0.3126 | 150 | 200 | A1255/16X200 |
| 5/16 | 7.94 | 0.3126 | 200 | 250 | A1255/16X250 |
| 5/16 | 7.94 | 0.3126 | 250 | 310 | A1255/16X315 |
| 5/16 | 7.94 | 0.3126 | 300 | 400 | A1255/16X400 |
| 5/16 | 7.94 | 0.3126 | 400 | 460 | A1255/16X500 |
|  | 8.00 | 0.3150 | 200 | 250 | A1258.0X250 |
|  | 8.00 | 0.3150 | 250 | 310 | A1258.0X315 |


| $d_{1}$ Ø $h_{8}$ Inch | $\stackrel{d}{1}_{\boldsymbol{\sigma}_{1}}$ Øh ${ }_{8}$ mm | $d_{1}$ decimal Inch | $I_{2}$ mm |  | A125 |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 8.00 | 0.3150 | 300 | 400 | A1258.0X400 |
| 21/64 | 8.33 | 0.3280 | 250 | 310 | A12521/64X315 |
| 21/64 | 8.33 | 0.3280 | 400 | 460 | A12521/64X500 |
|  | 8.50 | 0.3346 | 200 | 250 | A1258.5X250 |
|  | 8.50 | 0.3346 | 250 | 310 | A1258.5X315 |
| 11/32 | 8.73 | 0.3437 | 200 | 250 | A12511/32X250 |
| 11/32 | 8.73 | 0.3437 | 250 | 310 | A12511/32X315 |
| 11/32 | 8.73 | 0.3437 | 300 | 400 | A12511/32X400 |
| 11/32 | 8.73 | 0.3437 | 400 | 460 | A12511/32X500 |
|  | 9.00 | 0.3543 | 200 | 250 | A1259.0X250 |
|  | 9.00 | 0.3543 | 250 | 310 | A1259.0X315 |
|  | 9.00 | 0.3543 | 300 | 400 | A1259.0X400 |
| 23/64 | 9.13 | 0.3594 | 250 | 310 | A12523/64X315 |
| 23/64 | 9.13 | 0.3594 | 400 | 460 | A12523/64X500 |
|  | 9.50 | 0.3740 | 200 | 250 | A1259.5X250 |
|  | 9.50 | 0.3740 | 250 | 310 | A1259.5X315 |
| 3/8 | 9.52 | 0.3748 | 200 | 250 | A1253/8X250 |
| 3/8 | 9.52 | 0.3748 | 250 | 310 | A1253/8X315 |
| 3/8 | 9.52 | 0.3748 | 300 | 400 | A1253/8X400 |
| 3/8 | 9.52 | 0.3748 | 400 | 460 | A1253/8X500 |
| 25/64 | 9.92 | 0.3906 | 250 | 310 | A12525/64X315 |
| 25/64 | 9.92 | 0.3906 | 400 | 460 | A12525/64X500 |
|  | 10.00 | 0.3937 | 200 | 250 | A12510.0X250 |
|  | 10.00 | 0.3937 | 250 | 310 | A12510.0X315 |
|  | 10.00 | 0.3937 | 300 | 400 | A12510.0X400 |
| 13/32 | 10.32 | 0.4063 | 200 | 250 | A12513/32X250 |
| 13/32 | 10.32 | 0.4063 | 250 | 310 | A12513/32X315 |
| 13/32 | 10.32 | 0.4063 | 400 | 460 | A12513/32X500 |
|  | 10.50 | 0.4134 | 200 | 250 | A12510.5X250 |
|  | 10.50 | 0.4134 | 250 | 310 | A12510.5X315 |
|  | 10.50 | 0.4134 | 300 | 400 | A12510.5×400 |
| 27/64 | 10.72 | 0.4220 | 250 | 310 | A12527/64X315 |
|  | 11.00 | 0.4331 | 200 | 250 | A12511.0X250 |
|  | 11.00 | 0.4331 | 250 | 310 | A12511.0X315 |
|  | 11.00 | 0.4331 | 300 | 400 | A12511.0X400 |
| 7/16 | 11.11 | 0.4374 | 200 | 250 | A1257/16X250 |
| 7/16 | 11.11 | 0.4374 | 250 | 310 | A1257/16X315 |
| 7/16 | 11.11 | 0.4374 | 300 | 400 | A1257/16X400 |
| 7/16 | 11.11 | 0.4374 | 400 | 460 | A1257/16X500 |
| 29/64 | 11.51 | 0.4531 | 250 | 310 | A12529/64X315 |
| 29/64 | 11.51 | 0.4531 | 400 | 460 | A12529/64X500 |
| 15/32 | 11.91 | 0.4689 | 200 | 250 | A12515/32X250 |
| 15/32 | 11.91 | 0.4689 | 250 | 310 | A12515/32X315 |
| 15/32 | 11.91 | 0.4689 | 400 | 460 | A12515/32X500 |
|  | 12.00 | 0.4724 | 200 | 250 | A12512.0X250 |
|  | 12.00 | 0.4724 | 250 | 310 | A12512.0X315 |
|  | 12.00 | 0.4724 | 300 | 400 | A12512.0X400 |
| 31/64 | 12.30 | 0.4843 | 250 | 310 | A12531/64X315 |
| 31/64 | 12.30 | 0.4843 | 400 | 460 | A12531/64X500 |
| 1/2 | 12.70 | 0.5000 | 200 | 250 | A1251/2X250 |
| 1/2 | 12.70 | 0.5000 | 250 | 310 | A1251/2X315 |
| 1/2 | 12.70 | 0.5000 | 300 | 400 | A1251/2X400 |
| 1/2 | 12.70 | 0.5000 | 400 | 460 | A1251/2X500 |
|  | 13.00 | 0.5118 | 250 | 310 | A12513.0X315 |
|  | 13.00 | 0.5118 | 300 | 400 | A12513.0X400 |
| 33/64 | 13.10 | 0.5157 | 250 | 310 | A12533/64X315 |
| 33/64 | 13.10 | 0.5157 | 400 | 460 | A12533/64X500 |
| 17/32 | 13.49 | 0.5311 | 250 | 310 | A12517/32X315 |
| 17/32 | 13.49 | 0.5311 | 400 | 460 | A12517/32X500 |
| 35/64 | 13.89 | 0.5469 | 250 | 310 | A12535/64X315 |
| 35/64 | 13.89 | 0.5469 | 400 | 460 | A12535/64X500 |
|  | 14.00 | 0.5512 | 250 | 310 | A12514.0X315 |
|  | 14.00 | 0.5512 | 300 | 400 | A12514.0X400 |
| 9/16 | 14.29 | 0.5626 | 250 | 310 | A1259/16X315 |
| 9/16 | 14.29 | 0.5626 | 400 | 460 | A1259/16X500 |
| 37/64 | 14.68 | 0.5780 | 250 | 310 | A12537/64X315 |
| 19/32 | 15.08 | 0.5937 | 250 | 310 | A12519/32X315 |
| 19/32 | 15.08 | 0.5937 | 400 | 460 | A12519/32X500 |


| $d_{1}$ $\emptyset_{8}$ Inch | $d_{1}$ $\emptyset_{8}$ mm | $d_{1}$ decimal Inch | mm | $\begin{aligned} & \mathrm{I}_{1} \\ & \mathrm{~mm} \end{aligned}$ | A125 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 39/64 | 15.48 | 0.6094 | 250 | 310 | A12539/64X315 |
| 39/64 | 15.48 | 0.6094 | 400 | 460 | A12539/64X500 |
| 5/8 | 15.88 | 0.6252 | 250 | 310 | A1255/8X315 |
| 5/8 | 15.88 | 0.6252 | 400 | 460 | A1255/8X500 |
| 21/32 | 16.67 | 0.6563 | 250 | 310 | A12521/32X315 |
| 21/32 | 16.67 | 0.6563 | 400 | 460 | A12521/32X500 |
| 11/16 | 17.46 | 0.6874 | 250 | 310 | A12511/16X315 |
| 11/16 | 17.46 | 0.6874 | 400 | 460 | A12511/16X500 |
| 23/32 | 18.26 | 0.7189 | 250 | 310 | A12523/32X315 |
| 23/32 | 18.26 | 0.7189 | 400 | 460 | A12523/32X500 |
| 3/4 | 19.05 | 0.7500 | 250 | 310 | A1253/4X315 |
| 3/4 | 19.05 | 0.7500 | 400 | 460 | A1253/4X500 |
| 25/32 | 19.84 | 0.7811 | 400 | 460 | A12525/32X500 |
| 13/16 | 20.64 | 0.8126 | 400 | 460 | A12513/16X500 |
| $7 / 8$ | 22.22 | 0.8748 | 400 | 460 | A1257/8×500 |
| 15/16 | 23.81 | 0.9374 | 400 | 460 | A12515/16X500 |
| 1 " | 25.40 | 1.0000 | 400 | 460 | A1251X500 |

